

Packaging

25/04/14 ①

SB 11/04/14



11/4/15 SP

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 68116

Wednesday, April 06, 2011 2:58:54 PM



Page 2

Item ID: D4271-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Fwd Beam Assembly

Start Date: 4/6/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 4/15/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

n/c 1/8 9/8

MF

11-04-15

Picklist Print

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Page 1

Work Order ID: 68116

Parent Item: D4271-011

Parent Item Name: Fwd Beam Assembly



Start Date: 4/6/2011

Required Date: 4/15/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP rev:A 10.11.18 new issue DD verf:EC
11.01.26 RevB dwg EC verified by:DD

IPP RevA

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4149-5 Eyebolt Stud		Manufactured	No			100	Each	5.0000	1	1		4/5/11/04/14	
				<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>					
				ST133			5						
					66897		5						
D4274-1 Plate, Fwd Support		Manufactured	No			100	Each	2.0000	2	2		4/5/11/04/14	
				<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>					
				ST139B			2						
					65883		2						
X D4275-1 Fwd Beam		Manufactured	No			100	Each	0.0000	1	1		4/5/11/04/14	
							B65884 (1x)						
D4281-1 Spacer		Manufactured	No			100	Each	5.0000	1	1		4/5/11/04/14	
				<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>					
				ST139			5						
					66705		5						

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Picklist Print

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Page 2

Work Order ID: 68116

Parent Item: D4271-011


Parent Item Name: Fwd Beam Assembly

Start Date: 4/6/2011

Required Date: 4/15/2011

Start Qty: 1.00

Required Qty: 1.00

AN3C12A	Purchased	No	100	Each	91.0000	6	6	
								
Bolts								

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Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES						
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Picklist Print

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Page 3

Work Order ID: 68116

Parent Item: D4271-011

Parent Item Name: Fwd Beam Assembly

Start Date: 4/6/2011

Required Date: 4/15/2011

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Purchased

No

100

Each

658.0000

2

2



Nut

Location

Loc Qty

Loc Code

FG

40

104603

40

ST301

618

116188

318

116549

300



EF 5/11/04/14

NAS1149C0332R

Purchased

No

100

Each

5,085.000

12

12



Washer

Location

Loc Qty

Loc Code

ST297

5085

115832

34

116304

55

117291

4996



EF 5/11/04/14

NAS1149C0432R

Purchased

No

100

Each

6,610.000

4

4



Washer

Location

Loc Qty

Loc Code

ST297

6610

116900

1610

117291

5000



EF 5/11/04/14

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Shop Packet Print

Page 3

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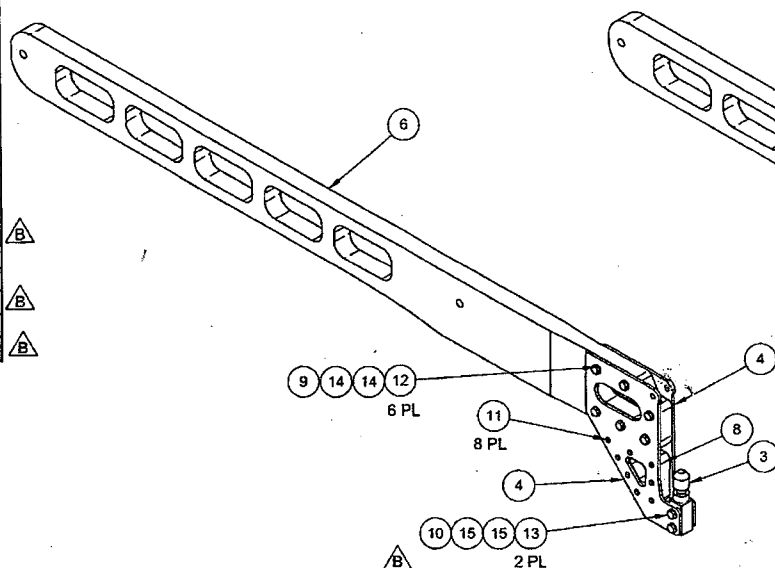
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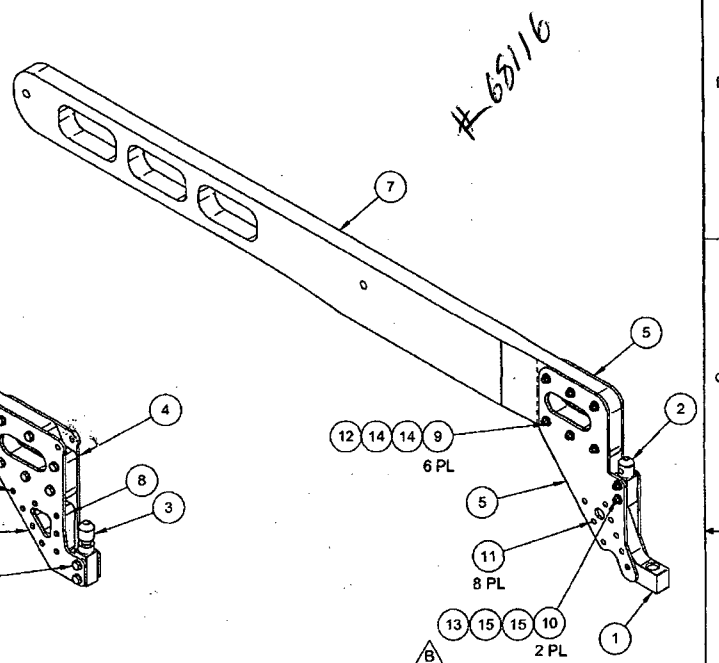
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ITEM	QTY -011	QTY -013	PART NUMBER	DESCRIPTION
			D4271-011	FWD BEAM ASSY
			D4271-013	AFT BEAM ASSY
1		1	D4148-3	STUD RECEIVER
2		1	D4148-5	EYEBOLT STUD
3	1		D4149-5	EYEBOLT STUD
4	2		D4274-1	PLATE, FWD SUPPORT
5		2	D4274-3	PLATE, AFT SUPPORT
6	1		D4275-1	FWD BEAM
7		1	D4276-1	AFT BEAM
8	1		D4281-1	SPACER
9	6	6	AN3C12A	BOLT
10	2	2	AN4C13A	BOLT
11	8	8	MS20615-4M18	RIVET
12	6	6	MS21043-3	NUT
13	2	2	MS21043-4	NUT
14	12	12	NAS1149C0332R	WASHER
15	4	4	NAS1149C0432R	WASHER



D4271-011 FWD BEAM ASSEMBLY



D4271-013 AFT BEAM ASSEMBLY

RELEASED
2010-12-06

B	ITEM 10 CHANGED FROM AN3C12A TO AN4C13A	SC	10.12.01
A	NEW ISSUE	SC	10.11.25
REV.	DESCRIPTION	BY	DATE
DESIGN	JPH		
DRAWN	SC		
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.12.01		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO.
D4271

TITLE
SUPPORT BEAM ASSEMBLIES

REV. B
SHEET 1 OF 2
SCALE
NTS

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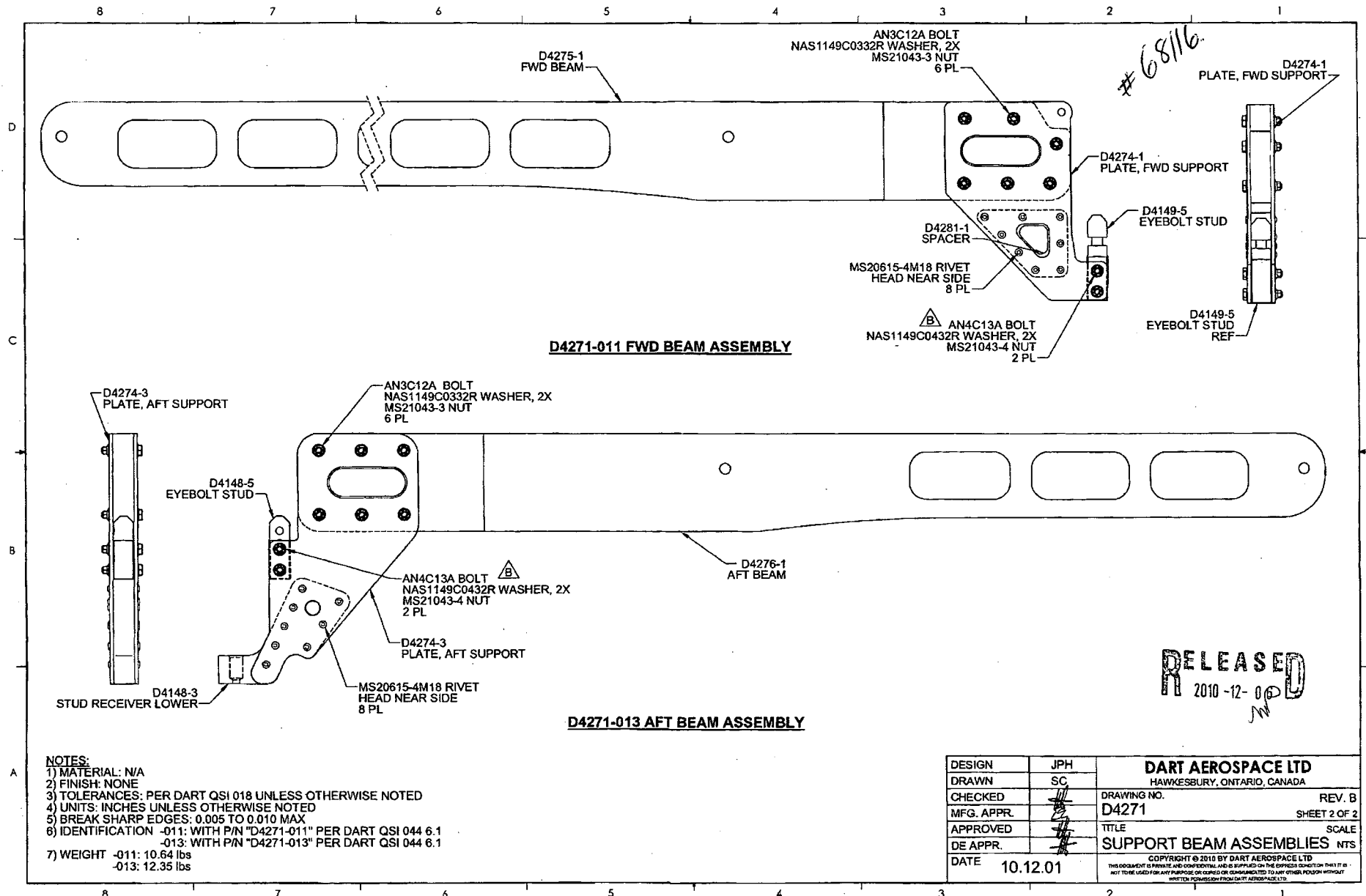
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